

## Flex Fuel Prototype

### Why in news?

India launched the world's first prototype of the BS 6 Stage II 'Electrified Flex Fuel Vehicle', developed by Toyota Kirloskar Motor.

### What is flex fuel vehicle (FFV)?

*FFV differ from bi-fuel vehicles by the fact that two fuels are stored in the separate tanks and engine runs on one fuel at a time in the latter.*

- **Flexible fuel-** It typically has an internal combustion engine (ICE), but unlike a regular petrol vehicle, it can *run on more than one type of fuel*, or a mixture of these fuels.
- The most common versions use a blend of *petrol and ethanol or methanol*.
- FFVs are also known as *dual-fuel vehicles*.
- They are capable of running on *100% petrol or 100% bio-ethanol or a combination of both*.
- **E20 fuel-** The original equipment manufacturers (OEMs) in India have already introduced vehicles that are compatible with E20 fuel (petrol blended with 20% ethanol).
  - The Government aims to achieve a complete *20% blending of ethanol by 2025*
- **Flex Fuel Strong Hybrid Electric Vehicles (FFSHEV)-** When FFV is integrated along with strong hybrid electric technology, it is referred as FFV-SHEVs.
- It essentially houses an *electric motor* which powers the vehicle alongside the traditional petrol engine.
- **Electrified Flex Fuel Vehicle-** It is a *100% ethanol-fuelled* variant.
- It is being seen as a broader push by the government for using alternative fuels like hydrogen, flex-fuel, biofuel etc.
- **Need for flex fuel-** To reduce carbon footprint and decrease the country's dependency on traditional fuel sources.
- This car will be the world's first BS-VI (Stage-II), which would also generate 40% electricity bringing the effective price of ethanol much lower.

### Hybrid vehicles

- **Strong hybrid** - It is another term for full hybrid vehicles, which have the capability to run solely on either electric or petrol modes.
- **Mild hybrid** - They cannot run purely on one of these modes and use the secondary mode merely as a supplement to the main mode of propulsion.

## What is Hycross Prototype?

- **Engine** - Toyota's Innova Hycross flex-fuel prototype comes with the 2-litre Atkinson Cycle petrol engine coupled with an electric motor.
- The Company claims the prototype can run on petrol with *more than 20% ethanol blending* that is currently mandated in India.
- **Performance**- It would be at par with the standard Hycross hybrid, even with ethanol-blended petrol.
- **Low carbon emission**- This will be achieved "on a comprehensive well-to-wheel basis".
- **Energy storage**- It would run 60% of the time in the electric vehicle mode using energy stored in the battery pack, same as standard strong hybrid variant.
- **Ethanol blending**- Flex-fuel vehicles such as the prototype Hycross can run on blends of ethanol that are far higher than the current standard 20% mix (E20).
- **Fuel ratio**- This is made possible by equipping the engine with a fuel mix sensor and an engine control module (ECM) programming that senses and automatically adjusts for any ratio of designated fuels.

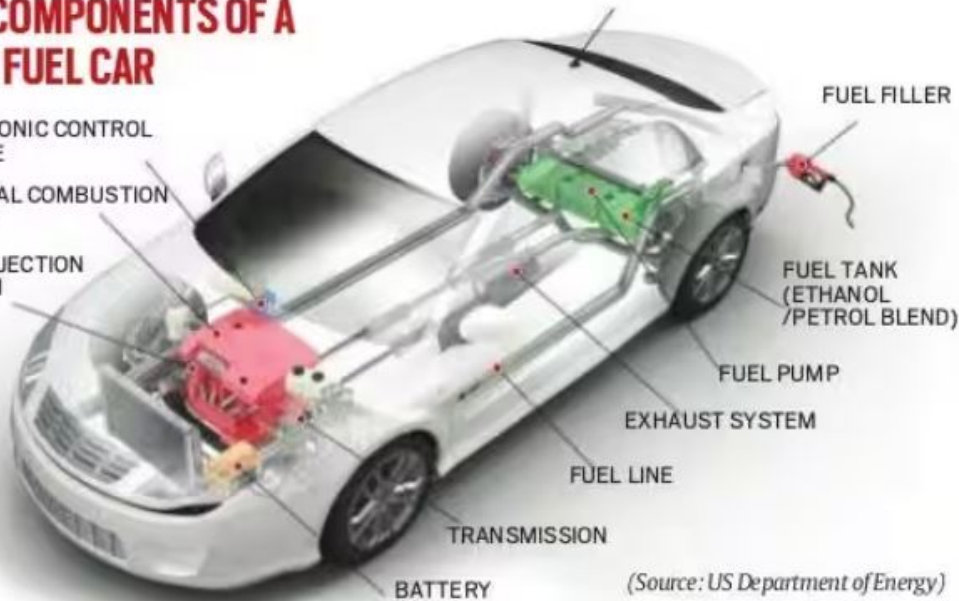
*Air fuel ratio is defined as the ratio of air and fuel of a mixture prepared for combustion*

## How do flex fuel cars work?

- **Components**- Most components are the same as those in petrol-only cars.
- **Ethanol compatibility** - Special *ethanol-compatible components* are required to adjust to the different chemical properties and energy content in ethanol/ methanol, such as modifications to the fuel pump and fuel injection system.
- **Accommodate oxygen**- It is also calibrated to accommodate the higher oxygen content of ethanol.
- **Corrosion resistant**- The hybrid engine of the type used in the Hycross would have separate spark plugs, piston ring tops, and valves to render them more corrosion-resistant.
- **Catalyst**- A modified catalyst in the exhaust system is used to lower hydrocarbon emissions.
- The vehicle's fuel filter and fuel lines have also been tweaked.

## KEY COMPONENTS OF A FLEX FUEL CAR

ELECTRONIC CONTROL MODULE  
INTERNAL COMBUSTION ENGINE  
FUEL INJECTION SYSTEM



(Source: US Department of Energy)

**BATTERY:** The battery provides electricity to start the engine and power vehicle electronics/accessories

**ELECTRONIC CONTROL MODULE (ECM):** The ECM controls the fuel mixture, ignition timing, and emissions system; monitors the operation of the vehicle

**EXHAUST SYSTEM:** The exhaust system directs the exhaust gases from the engine out through the tailpipe. A three-way catalyst is designed to reduce engine-out emissions within the exhaust system

**FUEL FILLER:** A nozzle from a fuel dispenser attaches to the receptacle on the vehicle to fill the tank

**FUEL INJECTION SYSTEM:** This system introduces fuel into the engine's combustion chambers for ignition

**FUEL LINE:** A metal tube or flexible hose that transfers fuel from the tank to the engine's fuel injection system

**FUEL PUMP:** A pump that transfers fuel from the tank to the engine's fuel injection system via the fuel line

**FUEL TANK (ETHANOL/PETROL BLEND):** Stores fuel on board the vehicle to power the engine

**INTERNAL COMBUSTION ENGINE:** Fuel is injected into either the intake manifold or the combustion chamber, where it is combined with air, and the air/fuel mixture is ignited by the spark from a spark plug

**TRANSMISSION:** The transmission transfers mechanical power from the engine and/or electric traction motor to drive the wheels

## What are the advantages of flex fuel vehicle?

- **Cheaper** - Ethanol is actually cheaper than petrol and diesel, and a higher blend of ethanol in petrol can help the government keep fuel prices in check.
- **Reduce import bill**- The program is the part of the broader strategy to cut dependence on imported crude in the *medium-to-long run*.
  - The expected implementation of E20 by April 2025 is estimated to result in annual savings of Rs 35,000 crore in India's oil import bill.
- **Reduce harmful emissions**- The use of ethanol blending lowers harmful pollutants such as carbon monoxide, sulphur, and carbon and nitrogen oxides.
- **Sustainability** - Ethanol is a natural byproduct of plant fermentation, which makes it much more sustainable as compared to petrol or diesel.
- **Improved performance**- Fuel economy is generally lower with increased levels of ethanol, many flex fuel vehicles have improved acceleration performance when

operating on higher ethanol blends.

- **Easier to adopt** - Flex-fuel vehicles are easier to adopt as compared to a fully battery-powered electric vehicle.
- A host of vehicles in India, including mass-market two-wheelers and cars are already E20 fuel compliant.

*The National Biofuel Policy 2018 envisages a 2025 target of 20% blending.*

## **BRAZIL MODEL**

- **Varying fuel mix**- Countries such as Brazil can be flexible on the degree of the mix depending on crude prices, varying it when energy prices rise like they did after the Ukraine war.
- **Fuel blend**- In Brazil, nearly all cars are required to be able to handle fuel blends with a minimum of 22% ethanol.
- **Subsidy**- Brazil provides government subsidy to narrow the price gap of higher ethanol blends, in order to make the proposition viable.

## **What are the issues with flex fuel vehicle?**

- **Fuel efficiency**- Fuel efficiency takes a hit when ethanol is used as motive power.
- **Water intensive**- The source crops required for ethanol blending such as sugarcane are usually water guzzling crops.
  - According to a NITI Aayog report, in 2019-20, more than 90% of the ethanol produced in the country came from sugarcane, which is a politically important crop in states such as Maharashtra and Uttar Pradesh.
- **Manufacturing** - Higher blending of ethanol will mean higher manufacturing costs which translates to pricier vehicles.
- Certain auto parts, especially those that come in contact with higher ethanol content, will have to be replaced with a compatible product to avoid corrosion.
- **Tax benefits** - As of now, flex-fuel vehicles carry a 28% GST, as against the 5% GST rate applicable on EVs. Tax benefits would result in the faster adoption of flex-fuel vehicles.

## **References**

1. [Indian Express- Toyota's flex fuel prototype](#)
2. [India Today- World's first electrified flex fuel prototype vehicle](#)
3. [PIB- BS 6 Stage II Electrified flex fuel vehicle](#)



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